

SPUT

Work Order ID 54839 - 1



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December 29, 2009 8:26:28 AM

Item ID: D412-698-015 *AS*

Accept



Setup Start



Revision ID:

Stop



Item Name: Door Support

Start Date: 12/30/2009 Start Qty: 6.00

Required Date: 1/13/2010 Req'd Qty: 6.00

3 Cu



Cust Item ID:

Customer:

Reference:

Run Start



Stop



Approvals: Process Plan: *MF*

Date: *01-12-29*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-698-015 CHG001

8/26/08

HJ for BG 10/01/07

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/12/30 (6x) SJ

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

5 10/01/08

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Date:

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Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-015. Location: 20 iPPP Rev: A

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10-1-8

34 SP

10/01/2010

RL 10-1-08
(3)

Picklist Print

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Work Order ID: 54839

Parent Item: D412-698-015

Parent Item Name: Door Support

Comments:

Start Date: 12/30/2009

Required Date: 1/13/2010

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10L	412	Purchased	No				Each	5,059.000	72.0000			

Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

5059

101291

16

104885

153

105793

236

109632

190

110985

4464

D3200-1

Manufactured

No

Each

55.0000

12.0000

Door Post Block

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

55

46519

3

46964

52

D3200-3

Manufactured

No

Each

29.0000

12.0000

Door Wedge

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

29

46965

29

Picklist Print

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Start Date: 12/30/2009


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Start Qty: 6.00


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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3201-1  S B Doubler		Manufactured	No				Each	36.0000	12.0000		9/10/30	

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	36	
45702	1	
46854	16	
46966	19	

D3201-3  S B Doubler		Manufactured	No				Each	15.0000	6.0000		9/10/30	
--	--	--------------	----	--	--	--	------	---------	--------	--	---------	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	15	
36756	2	
43612	1	
46967	12	

D3201-4  S B Doubler		Manufactured	No				Each	10.0000	6.0000		9/10/30	
--	--	--------------	----	--	--	--	------	---------	--------	--	---------	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	10	
46968	10	

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Shop Packet Print

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Picklist Print

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Parent Item Name: Door Support

Comments:

Start Date: 12/30/2009

Required Date: 1/13/2010

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS210421.3 Nut		Purchased	No				Each	3,314.000	72.0000		9/10/30	sf

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	3314	
110844	35	
111274	27	
111668	64	
112314	1688	
112385	500	
113523	300	
113537	700	

MS24693-S277

Purchased

No

Each

41.0000

72.0000

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST	41	
112082	41	

9/12/30
M113595 33X
10-1-8
39X

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7.0 PARTS LIST - PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		AN960JD10L	WASHER
	2	AN960JD516L	WASHER
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW